

**Declaration of Performance**  
**According to The Construction Products (Amendment etc)**  
**(EU Exit) Regulation 2020 No 1359**

Unique ID  
code

No. TSUK S275J2 Supplied +AR or +N

**Strip S275J2 / 1.0145**

Harmonised  
Standard

**According to EN 10025-1**

Intended  
use

To be used in - welded, bolted and riveted structures

Manufacturer

Tata Steel UK Limited  
Port Talbot  
South Wales  
SA13 2NG  
Tel: +44 (0)1639 871111  
Website : www.tatasteeluk.com

System of  
AVCP

System of assessment and verification of constancy of  
performance of the product  
System 2+

UK Approved Body LRQA Verification No 0038 performed  
the inspection of the manufacturing plant, factory production  
control, the continuous surveillance assessment and  
evaluation. The performance of the product identified above  
is in conformity with the set of declared performance/s. This  
declaration of performance is issued under the sole  
responsibility of Tata Steel UK limited.

Signed for on behalf of the manufacturer by:-

Date- Aug 2025

**Dean Cartwright**  
Director Technical Tata Steel UK  
Port Talbot – South Wales  
SA13 2NG -UK

Sensitivity: general

Declared Performance

Essential characteristic	Performance		Harmonised technical specification
Tolerances on dimensions and shape	Dimensions	EN 10051	EN10025-1 2004
Yield strength (transverse)	Nominal thickness (mm)	Values Min (MPa)	
	> 16	275	
Tensile strength (transverse)	Nominal thickness (mm)	Values (MPa)	
	> 3	min 430 max 580	
	3 - 16	410 560	
	16 - 25	410 560	
Elongation (transverse)	Nominal thickness (mm)	Values min (%; 80mm)	
	> 1	13	
	1 - 1.5	14	
	1.5 - 2	15	
	2 - 2.5	16	
	2.5 - 3	17	
Impact strength (longitudinal)	Nominal thickness (mm)	Values min (%; 5.65√so)	
	3 - 16	21	
Weldability CEV	J2	27J at -20°C	
	Nominal thickness (mm)	Values max (%)	
Durability	> 16	0.40	
	- <=16	C:0,18 Mn: 1,50 P: 0,025 S: 0,025 Cu: 0,55	

**UK  
CA**

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Tata Steel  
UK

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TSUK S275J2 0038/CPR/LRQ0954218/E

EN 10025-1 – 2004

Strip S275J2 / 1.0145

To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :  
Tensile Strength :  
Yield Strength : EN10025-2  
Impact Strength :  
Weldability :  
Durability :

Dangerous Substances : No Performance Determined

## Declaration of Performance (according to regulation EU No 305/2011)

Declared Performance

Unique ID  
code

No. TSUK S275J2 Supplied +AR or +N

**Strip S275J2 / 1.0145**

Harmonised  
Standard

**According to EN 10025-1**

Intended Use

To be used in - welded, bolted and riveted structures

Manufacturer

Tata Steel UK Limited  
Port Talbot  
South Wales  
SA13 2NG  
Tel: +44 (0)1639 871111  
Website : www.tatasteeluk.com

System of  
AVCP

System of assessment and verification of constancy of  
performance of the product  
System 2+

Notified Body LRQA Nederland B.V Inspection Services  
No. 0343 performed the inspection of the manufacturing  
plant, factory production control, the continuous  
surveillance assessment and evaluation. The performance  
of the product identified above is in conformity with the set  
of declared performance/s. This declaration of performance  
is issued under the sole responsibility of Tata Steel UK  
limited

Signed for on behalf of the manufacturer by:-



Date- Aug 2025

**Dean Cartwright**  
Director Technical Tata Steel UK  
Port Talbot – South Wales  
SA13 2NG -UK

Essential characteristic	Performance				Harmonised technical specification
Tolerances on dimensions and shape	Dimensions		EN 10051		EN10025-1 2004
Yield strength (transverse)	Nominal thickness (mm)		Values Min (MPa)		
	>	<=			
	-	16	275		
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)		
	>	<	min	max	
	-	3	430	580	
	3	16	410	560	
	Elongation (transverse)	Nominal thickness (mm)		Values min (% , 80mm)	
>		<=			
		1	13		
1		1.5	14		
1.5		2	15		
2		2.5	16		
2.5		3	17		
Nominal thickness (mm)		Values min (% , 5.65√so)			
3		16	21		
Impact strength (longitudinal)	J2		27J at -20°C		
Weldability CEV	Nominal thickness (mm)		Values max (%)		
	>	<=			
	-	16	0.40		
Durability	Nominal thickness (mm)		Values max (%)		
	-	<=16	C:0,18 Mn: 1,50 P: 0,025 S: 0,025 Cu: 0,55		



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Tata Steel  
UK

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TSUK S275J2 0343/CPR/LRQ0954218/E

EN 10025-1 – 2004

Strip S275J2 / 1.0145

To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :

Tensile Strength :

Yield Strength :

Impact Strength :

Weldability :

Durability :

EN10025-2

Dangerous Substances : No Performance Determined